



LubriOne™ AT-000/18T-2S BLK

Acetal (POM) Copolymer

Key Characteristics

| Product Description | | | |
|---|-------------------------------|----------------------------------|----------|
| PTFE and silicone lubricated Co-POM compounds | | | |
| General | | | |
| Material Status | • Commercial: Active | | |
| Regional Availability | • Africa & Middle East | • Asia Pacific | • Europe |
| Features | • Copolymer • Low Friction | • Lubricated • Wear Resistant | |
| RoHS Compliance | • RoHS Compliant | | |
| Forms | • Pellets | | |
| Processing Method | • Injection Molding | | |

Technical Properties ¹

| Physical | Typical Value (English) | Typical Value (SI) | Test Method |
|---|---------------------------|------------------------|-------------|
| Density / Specific Gravity | 1.47 | 1.47 | ASTM D792 |
| Density ² | 1.48 g/cm ³ | 1.48 g/cm ³ | ISO 1183 |
| Molding Shrinkage - Flow | 0.020 to 0.030 in/in | 2.0 to 3.0 % | ASTM D955 |
| Molding Shrinkage - Across Flow | 0.010 to 0.030 in/in | 1.0 to 3.0 % | ASTM D955 |
| Mechanical | Typical Value (English) | Typical Value (SI) | Test Method |
| Tensile Modulus | 290000 psi | 2000 MPa | ISO 527-2 |
| Tensile Strength ³ (Break) | 5800 psi | 40.0 MPa | ASTM D638 |
| Tensile Stress | 5800 psi | 40.0 MPa | ISO 527-2 |
| Tensile Strain (Break) | > 10 % | > 10 % | ISO 527-2 |
| Flexural Modulus ⁴ | 252000 psi | 1740 MPa | ASTM D790 |
| Flexural Modulus | 261000 psi | 1800 MPa | ISO 178 |
| Flexural Strength ⁴ | 9100 psi | 62.7 MPa | ASTM D790 |
| Flexural Stress | 8700 psi | 60.0 MPa | ISO 178 |
| Coefficient of Friction | | | ASTM D1894 |
| vs. Steel - Dynamic | 0.10 | 0.10 | |
| vs. Steel - Static | 0.18 | 0.18 | |
| Taber Abrasion Resistance | | | ASTM D3884 |
| 1000 Cycles, 1000 g, H-18 Wheel | 120 mg | 120 mg | |
| Impact | Typical Value (English) | Typical Value (SI) | Test Method |
| Charpy Notched Impact Strength (73°F (23°C)) | 1.9 ft·lb/in ² | 4.0 kJ/m ² | ISO 179 |
| Charpy Unnotched Impact Strength 73°F (23°C) | 19 ft·lb/in ² | 40 kJ/m ² | ISO 179 |
| Notched Izod Impact 73°F (23°C), 0.125 in (3.18 mm), Injection Molded | 0.70 ft·lb/in | 37 J/m | ASTM D256A |
| Thermal | Typical Value (English) | Typical Value (SI) | Test Method |
| Deflection Temperature Under Load | | | ASTM D648 |
| 66 psi (0.45 MPa), Unannealed, 0.250 in (6.35 mm) | 304 °F | 151 °C | |

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| Thermal | Typical Value (English) | Typical Value (SI) | Test Method |
|---|-------------------------|--------------------|-------------|
| Deflection Temperature Under Load | | | ASTM D648 |
| 264 psi (1.8 MPa), Unannealed, 0.250 in (6.35 mm) | 178 °F | 81.1 °C | |
| Flammability | Typical Value (English) | Typical Value (SI) | Test Method |
| Flame Rating | | | UL 94 |
| 0.06 in (1.5 mm) | HB | HB | |
| 0.12 in (3.0 mm) | HB | HB | |

Notes¹ Typical values are not to be construed as specifications.² +/- 0.02³ 2.0 in/min (50 mm/min)⁴ 0.050 in/min (1.3 mm/min)**CONTACT INFORMATION****Americas**United States - Avon Lake
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